



Material - DIN 21 MnSi 5

Standard Specification for Seemless Steel Tubes for Pressure Purposes

Group - Ferrous Mild Steel Alloys

Sub Group - DIN 21 MnSi 5 Seemless Steel Tubes for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Steel and Tube

Chemical Composition			Heat Treatment	
Carbon	C %	0.180 - 0.240		
Silicon	Si %	0.250 - 0.450		
Manganese	Mn %	1.100 - 1.400		
Phosphorus	P %	0.025 max.	Normalising Forming	
Sulphur	S %	0.025 max.		
Aluminium	Al %	0.025 - 0.050		
Iron	Fe %	Balance		
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-	-	-	Mechanical Properties	
-	-		Tensile Strength in Mpa	500 - 860
-	-	-	Yield Strength in Mpa	330 min.
-	-	-	Elongation in %	11 min.
-	-	-	Reduction of Area in %	40 min.
-	-	-	Hardness in HB	255 max.
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
1.0471	EN	European Union	Steel and Tube	
1.0471	DIN	Germany	Steel and Tube	
1.0471	DIN	Germany	Steel and Tube	
1522	AISI	USA	Forging, Rolling, Bar and Tube	
150M19	BS	British	Steel and Tube	
G15220	UNS	USA	Forging, Rolling, Bar and Tube	
SMn21	JIS	Japan	Forging and Rolling	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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